

# **Model** R7400

Digital Caliper



Instruction Manual



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## Safety

For your safety and care of this instrument, please read these instructions carefully prior to use.

#### **Features**

- · Large, easy-to-read 6-digit LCD display
- User selectable unit of measure (in/mm)
- · Zero adjustment button
- Lock screw to hold slide in position
- · Hardened stainless steel head and body
- · Low battery indicator and auto shut off

# **Applications**

- Fabricating
- QA departments
- · General industrial use





## **Specifications**

 Measuring Range:
 0 to 6" (0 to 150mm)

 Accuracy:
 ±0.001" (.03mm)

 Resolution:
 0.0005" (0.01mm)

Display: 6-digit LCD

Zero Button: Yes
Auto Shut Off: Yes

Low Battery Indicator: Yes

Power Supply: 1.5V Battery (LR44)

Product Certifications: CE

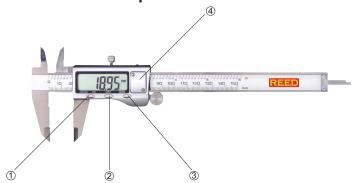
Operating Temperature: 32 to 104°F (0 to 40°C)

Storage Temperature: -4 to 140°F (-20 to 60°C) Operating Humidity Range: 0 to 80%

Dimensions: 9.3 x 3 x 0.6" (235 x 75 x 15 mm)

Weight: 5.6oz (160g)

# **Instrument Description**



- 1. ON/Metric/Inch Button
- 2. OFF Button
- 3. Zero Adjustment Button
- 4. Battery Compartment Cover

# **Operating Instructions**

Measurements of external dimensions



#### Measurements of internal dimensions



continued ...

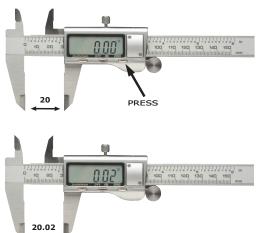


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Measurements of depth



Differential method measurement (application of zero setting)





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## **Troubleshooting**

Problem	Solution
Every second, display digits jump simultaneously	Low battery. Remove cover and replace battery.
Display frozen	Remove battery, wait 30 secs. and put the battery back into the instrument.
Full length reading error ≥ 0.1mm	Sensor may have dirt or deposits in it. Remove cover and slider assembly. Blow sensor face with clean pressurized air and clean with a dry, lint-free cloth.
No display on LCD screen	Poor battery contact. Check battery compartment.     Replace battery.

#### **Maintenance and Care**

- Keep body of instrument clean and prevent liquid from getting into slider as it may damage the instrument.
- Display should be cleaned with a clean, dry, lint-free cloth. Lubricate instrument with a few drops of clock oil. Avoid using acetone and alcohol.
- 3. Keep battery compartment clean and free of corrosion.

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